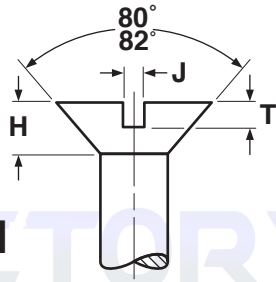
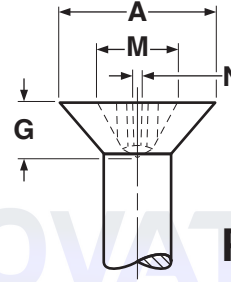


HEAD DIMENSIONS

Slotted & Phillips Flat
Square Flat



Slotted

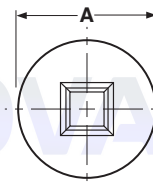
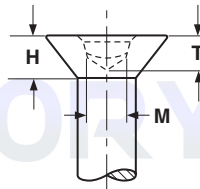


Phillips

PHILLIPS & SLOTTED FLAT HEADS FOR WOOD SCREWS

ASME B18.6.1

Nominal Size	A		H	J		T		M		G		N	Phillips Driver Size
	Head Diameter		Head Height	Width of Slot		Depth of Slot		Dimensions of Recess					
	Max	Min	Ref	Max	Min	Max	Min	Diameter		Depth		Width	
2	.172	.147	.051	.031	.023	.023	.015	.102	.089	.063	.047	.017	1
3	.199	.171	.059	.035	.027	.027	.017	.107	.094	.068	.052	.018	1
4	.225	.195	.067	.039	.031	.030	.020	.128	.115	.089	.073	.018	1
5	.252	.220	.075	.043	.035	.034	.022	.154	.141	.086	.063	.027	2
6	.279	.244	.083	.048	.039	.038	.024	.174	.161	.106	.083	.029	2
7	.305	.268	.091	.048	.039	.041	.027	.189	.176	.121	.098	.030	2
8	.332	.292	.100	.054	.045	.045	.029	.204	.191	.136	.113	.032	2
9	.358	.316	.108	.054	.045	.049	.032	.214	.201	.146	.123	.033	2
10	.385	.340	.116	.060	.050	.053	.034	.258	.245	.146	.123	.034	3
12	.438	.389	.132	.067	.056	.060	.039	.283	.270	.171	.148	.036	3
14	.507	.452	.153	.075	.064	.070	.046	.283	.270	.171	.148	.036	3
16	.544	.485	.164	.075	.064	.075	.049	.303	.290	.191	.168	.039	3



SQUARE FLAT HEADS FOR WOOD SCREWS

Nominal Size	A		H	M	T		Driver Size
	Head Diameter		Head Height	Recess Square	Recess Penetration Gaging Depth		
	Max	Min	Ref	Ref	Max	Min	
5	.252	.219	.075	.091	.065	.056	1
6	.279	.244	.083	.091	.065	.056	1
8	.332	.292	.100	.112	.075	.065	2
9	.358	.316	.108	.112	.075	.065	2
10	.384	.340	.116	.112	.075	.065	2
12	.438	.389	.132	.132	.095	.084	3
14	.506	.451	.133	.132	.095	.084	3