

SELF-TAPPING SCREWS

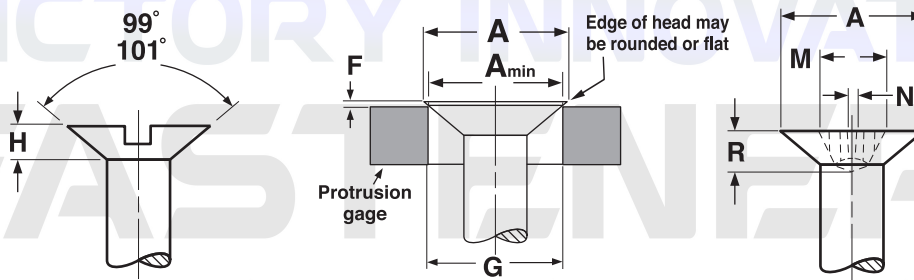
HEAD DIMENSIONS Pan, 100° Flat



PAN HEADS FOR SELF-TAPPING AND DRILLING SCREWS

ASME B18.6.3—2013

Nominal Size	A		H		H1		J		T		M		G	N	Phillips Driver Size	
	Head Diameter		Height of Head				Width of Slot		Depth of Slot		Dimensions of Recess			Phillips Driver Size		
			Slotted		Recessed						Diameter		Depth			Width
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max			Min
2	.167	.155	.053	.045	.062	.053	.031	.023	.031	.022	.104	.091	.059	.017	1	
3	.193	.180	.060	.051	.071	.062	.035	.027	.036	.026	.112	.099	.068	.019	1	
4	.219	.205	.068	.058	.080	.070	.039	.031	.040	.030	.122	.109	.078	.019	1	
5	.245	.231	.075	.065	.089	.079	.043	.035	.045	.034	.158	.145	.083	.028	2	
6	.270	.256	.082	.072	.097	.087	.048	.039	.050	.037	.166	.153	.091	.028	2	
7	.296	.281	.089	.079	.106	.096	.048	.039	.054	.041	.176	.163	.100	.029	2	
8	.322	.306	.096	.085	.115	.105	.054	.045	.058	.045	.182	.169	.108	.030	2	
10	.373	.357	.110	.099	.133	.122	.060	.050	.068	.053	.199	.186	.124	.031	2	
12	.425	.407	.125	.112	.151	.139	.067	.056	.077	.061	.259	.246	.141	.034	3	
14	.476	.457	.139	.126	.169	.156	.075	.064	.085	.068	.281	.268	.148	.036	3	
1/4	.492	.473	.144	.130	.175	.162	.075	.064	.087	.070	.281	.268	.161	.036	3	
5/16	.615	.594	.178	.162	.218	.203	.084	.072	.106	.085	.350	.337	.193	.059	4	
3/8	.740	.716	.212	.195	.261	.244	.094	.081	.124	.100	.389	.376	.233	.065	4	



FLAT HEAD 100° FOR SELF-TAPPING SCREWS

ASME B18.6.3—2013

Nominal Size	A		H		J		T		M	R	N	F		G	Phillips Driver Size
	Head Dimensions				Slot Dimensions				Recess Dimensions			Protrusion Above Gaging Diameter		Gaging Diameter	
	Diameter		Height		Width		Depth		Diam.	Depth	Width	Max	Min		
	Max	Min	Max	Min	Max	Min	Max	Min	Ref	Ref	Ref	Max	Min		
4	.212	.188	.049	.039	.039	.031	.024	.017	.110	.070	.018	.025	.016	.167	1
6	.262	.235	.060	.049	.048	.039	.030	.022	.148	.074	.027	.028	.017	.214	2
8	.312	.282	.072	.060	.054	.045	.036	.027	.162	.090	.028	.031	.019	.261	2
10	.362	.329	.083	.070	.060	.050	.042	.031	.178	.104	.030	.034	.021	.307	2
1/4	.477	.437	.110	.094	.075	.064	.055	.042	.240	.124	.033	.040	.025	.415	3