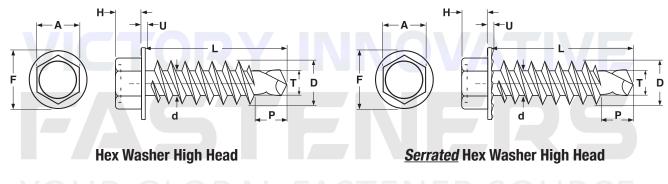
SELF-DRILLING



YOUR GLOBAL FASTENER SOURCE

	Unslotted Hex Washer High Head Self-Drilling Screws, Spaced Thread																
Nominal Screw Size & Threads per Inch	Α		Н		F		U		D		d		Р		Т		Recommended Torque (Kg-cm)
	Width Across Flats		Head Height		Washer Diameter		Washer Thickness		Major Diameter		Minor Diameter		Point Length		Point Width		
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Min
10-16	.312	.305	.178	.160	.414	.384	031	.019	.189	.183	.141	.135	.295	.244	.157	.152	70

VICTORY INNOVATIVE

Description	An externally threaded fastener with a drill point and an integrally formed hex washer head screw whose head is up to 50% higher than a standard hex washer head. Thread design is spaced (like a type-BSD drill screw).						
Applications/ Advantages	The high head design provides a better-engaged drill screw during installation. Intended for use in heavier duty (up to 7 gauge) steel. Serrated washer design adds greater holding power to components subject to vibrations caused by repeated movements.						
Material	AISI 1016 - 1024 or equivalent steel						
Heat Treatment	Fasteners are heat treated in a carbonitriding or gas-carburizing system at a minimum temperature of 625°F, or in a cyaniding system (with consent of the buyer) at a minimum temperature of 450°F.						
Case Hardness	Rockwell C 52 - 58						
Case Depth	#10 Diameter: .004009						
Core Hardness	Rockwell C32 - 40						
Plating	See Appendix-A for plating information						