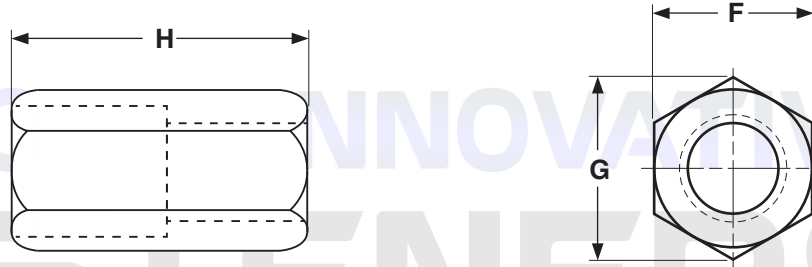


Steel **HEX REDUCER COUPLINGS**



VICTORY INNOVATIVE FASTENERS
YOUR GLOBAL FASTENER SOURCE

HEX REDUCER COUPLING NUTS											Coupling Nut Supply
Nominal Size and Threads per Inch	Basic Major Diameter of Thread	Opposite Nominal Size and Threads per Inch	Opposite Basic Major Diameter of Thread	F			G		H		
				Width Across Flats			Width Across Corners		Length		
				Basic	Max	Min	Max	Min	Basic	Max	Min
3/8-16	0.3750	1/4-20	0.2500	1/2	0.500	0.489	0.577	0.557	1	1.01	0.98
1/2-13	0.5000	3/8-16	0.3750	5/8	0.625	0.607	0.722	0.692	1-1/4	1.26	1.19
5/8-11	0.6250	1/2-13	0.5000	13/16	0.813	0.782	0.939	0.891	1-1/4	1.26	1.19
3/4-10	0.7500	5/8-11	0.6250	1	1.000	0.963	1.155	1.097	1-1/2	1.51	1.44

VICTORY INNOVATIVE FASTENERS

LOW CARBON

Description	A double chamfered hex nut with two different internal thread sizes at opposite ends of the nut. The length of the nut is greater than 2.5D where D equals the basic major thread diameter. Also referred to as rod couplings.
Applications/Advantages	Used to join a larger diameter threaded rod to a smaller diameter threaded rod.
Material	1010 - 1018 or equivalent steel. 12L14 steel is commonly used in domestically manufactured coupling nuts.
Hardness	Rockwell B68 - C32
Proof Load	75,000 psi. minimum
Plating	See Appendix-A for plating information.